

WALLTITE® v.3

Guidelines for WALLTITE v.3 Insulation/Air Barrier Material

WALLTITE v.3 is a medium density polyurethane foam insulation/air barrier material. WALLTITE v.3 produces an insulation/air barrier by the chemical reaction between an isocyanate and a resin. When these materials are combined in the spray gun's mixing chamber, a chemical reaction occurs, releasing heat. This heat or exothermic reaction causes the blowing agent to create foam expansion. The final cured product is purple with indicator dye technology.

WALLTITE v.3 comes in two reactivity grades: regular WALLTITE v.3 and WALLTITE v.3 Fast Grade (WALLTITE v.3 F). Unless specified, all references to WALLTITE v.3 in these Application Guidelines refer to these two grades of WALLTITE v.3.

CERTIFIED CONTRACTORS ONLY

Installation of WALLTITE v.3 requires special equipment and training. Only individuals trained and certified through the BASF Canada Quality Assurance Training Program (QATP) can install WALLTITE v.3.

These Application Guidelines are for general reference only. Qualified individuals must be familiar with the CAN/ULC S705.2 application standard and the QATP Program Manual. For any questions regarding how to properly apply WALLTITE v.3 please refer to the CAN/ULC S705.2 application standard and the QATP Program Manual. To speak to BASF regarding WALLTITE v.3, call 1-866-474-3538 (Eastern Region) or 1-800-891-0671 (Western Region).

PROPER APPLICATION

Weather and Environmental Conditions

Before beginning an application, ensure the surrounding environment meets the following conditions:

Wind	When applying outdoors, wind speed must not be higher than 15km/h (9.3 mph) unless windscreens are used.
Humidity	Care should be taken whenever the relative humidity (RH) is greater than 80%. High RH could cause blistering problems and weaken foam adhesion.
Temperature	The reactivity grade of WALLTITE v.3 is dependant on ambient and substrate temperatures. The following grades are recommended for each temperature range:
WALLTITE v.3	10°C to 40°C (50°F to 104°F)
WALLTITE v.3 F	0°C to 20°C (32°F to 68°F)

Substrate Service Temperature

Before beginning an application, ensure the continuous substrate temperature onto which WALLTITE v.3 is to be applied remains within the following range at all times:

-60°C to 80°C (-76°F to 176°F)

Substrate Preparation

Prior to beginning application, determine if the substrate can be used with WALLTITE v.3 by conducting an adhesion test in accordance with CAN/ULC application standard S705.2.

All substrates to be sprayed must be free of:

- Frost;
- Dew;
- Moisture;
- Dust;
- Oil;
- Grease;
- Oxidization (rust); and
- Any other element that may affect how the product adheres to the surface.

Metal surfaces require the application of a primer, and may require sandblasting prior to priming. Other surfaces may require additional preparation – pay special attention to substrates with high moisture content (concrete less than 28 days old, and wood with moisture content over 19%, etc.). See the CAN/ULC standard S705.2 and the QATP Manual for further information.

Pass Thickness

The heat created by the exothermic reaction during application creates a risk of scorching and/or fire. This risk increases with pass thickness.

WALLTITE v.3 must be applied to a minimum of 15mm (½”) pass thickness and, to avoid the risk of scorching and/or fire, to a **maximum** of 50mm (2”) pass thickness. Pay close attention to areas where thick pockets of WALLTITE v.3 may develop during application, such as rim joists, header spaces, exterior wall corners, small stud spaces, and wall intersections, to ensure that no section of a pass exceeds 50mm (2”).

If you spray a pass in excess of 50mm (2”) you must immediately remove the WALLTITE v.3 from the substrate using a non-flammable tool such as a crowbar – do not use your hands. After removal, break up large pieces of WALLTITE v.3 on a non-flammable surface using the non-flammable tool.

Multiple Passes

After spraying a pass, cooling time must be allowed for the dissipation of heat. Not allowing adequate cooling time raises the risk of scorching and/or fire.

WALLTITE v.3 regular grade: a period of 10 minutes is required before applying a second pass of WALLTITE v.3. If a third layer is required to bring the depth to more than 100mm (4”) total thickness, there must be a cooling period of at least 1 hour between passes before spraying additional passes. Maximum 200 mm (8”) per 12 hrs.

WALLTITE v.3 F: a period of 10 minutes is required before applying a second pass of WALLTITE v.3. If a third layer is required to bring the depth to more than 100mm (4”) total thickness, there must be a cooling period of at least 2 hour between passes before spraying additional passes. Maximum 150 mm (6”) per 12 hrs

HOW TO SPRAY WALLTITE v.3 AND WALLTITE v.3 F

The following equipment settings are recommended:

- Hose heat and primary heater temperature of 32°C-49°C (90°F-120°F)
- Dispensing pressure of 59-83 bar (850-1200psi).
- Start with a hose heat of 46°C (115°F) and a dispensing pressure of 69 bar (1000psi). Make adjustments to those settings in small increments (+/- 3°C (5°F), +/- 7 bar (100 psi)).
- Check the reactivity, density, spray pattern, mix quality, and foam cell quality by test spraying onto a disposable piece of substrate.
- Hold the spray gun perpendicular from 0.3 to 0.9 meters (1-3 feet) from the substrate. Arm movement, extension and stretching should be minimized while spraying.
- The thickness of a pass depends on the speed of the arm movement while spraying. Smooth, steady movements ensure proper application and uniform density.

For detailed spray instructions, refer to the QATP Manual.

DAILY WORK SHEETS MUST BE COMPLETED AT THE END OF EVERY DAY.

Important! The information, data and products presented herein are based upon information reasonably available to BASF Canada at the time of publication, and are presented in good faith, but are not to be construed as guarantees or warranties, express or implied, regarding performance, results to be obtained from use comprehensiveness merchantability, or that said information, data or products can be used without infringing patents of third parties. You should thoroughly test any application, and independently determine satisfactory performance before commercialization.

Warning! These products can be used to prepare a variety of polyurethane products. Polyurethanes are organic materials and must be considered combustible.

Revision Date: March 23, 2015

Page 2 of 3

TECHNICAL ASSISTANCE

For more detailed information, call:

Eastern region

Ontario, Quebec, Maritimes

Toll-Free: 1-866-474-3538

Western region

British Columbia, Alberta, Saskatchewan, Manitoba,
North Western Territories, Yukon, Nunavut

Toll-Free: 1-800-891-0671

www.walltite.com

WALLTITE is a registered trade-mark of BASF Canada Inc.

All other products are trade-marks or registered trade-marks of their respective companies.

Important! The information, data and products presented herein are based upon information reasonably available to BASF Canada at the time of publication, and are presented in good faith, but are not to be construed as guarantees or warranties, express or implied, regarding performance, results to be obtained from use comprehensiveness merchantability, or that said information, data or products can be used without infringing patents of third parties. You should thoroughly test any application, and independently determine satisfactory performance before commercialization.

Warning! These products can be used to prepare a variety of polyurethane products. Polyurethanes are organic materials and must be considered combustible.

Revision Date: March 23, 2015

Page 3 of 3